

<b>CONVEYORS</b>			
Contract Name and Number:		Contractor/Subcontractor:	
Government QA Person:		Location:	
Contractor Inspector:		Date:	
	<b>Yes</b>	<b>No</b>	<b>N/A</b>
1. Are conveyor systems constructed and installed in accordance with the manufacturer's recommendations? (17.A.01)			
2. Are lockout and tag out procedures used? (17.A.02c)			
3. Is safe access provided to permit inspection, lubrication, repair and maintenance activities? (17.A.02d)			
4. Is the conveyor system equipped with an audible warning signal to be sounded immediately before starting of the conveyor? (17.A.03b)			
5. Are all exposed moving machinery parts that present a hazard mechanically or electrically guarded or guarded by location? (17.A.04)			
6. Are crossovers or underpasses with safeguards provided for passage over or under all conveyors? (17.A.05a)			
7. Are all emergency stop devices easily identifiable and readily accessible? (17.A.06b)			
8. Are emergency stop devices installed so that they cannot be overridden from other locations? (17.A.06d)			
9. Are power-positioned gate and switch sections provided with devices which will prevent the sections from falling in case of power failure? (17.A.07)			
10. When counterweights are attached to lever arms are they securely fastened? (17.A.08)			
11. Are conveyor controls arranged so that in case of an emergency stop, manual reset or restart is required at the location where the conveyor stop was initiated in order to resume operations? (17.A.10)			
12. Are control stations arranged and located so that the operation of the equipment is visible from them? (17.A.11)			
13. Are controls clearly marked or labeled to indicate the function controlled? (17.A.12)			
14. Are all openings to the hopper and chutes guarded to prevent persons from accidentally stepping into them? (17.A.13a)			
15. When an operator is required on a mobile conveyor, has a platform or cab been provided? (17.A.14c)			
16. Has the boom raising and lowering mechanism of a portable conveyor been provided with a safety device that will hold the boom at any rated angle of inclination? (17.A.15a)			
17. Are feed openings for shovel, front-end loader, or other manual or mechanical equipment constructed in such a way that the conveyor screw is covered by grating? (17.A.16b)			
18. Is conveyor equipment used to convey only those materials for which it was designed and within the rated capacities and speeds? (17.B.01)			
19. On a conveyor that could cause injury when started are personnel in the area alerted by a signal or by a designed person before the conveyor is started? (17.B.03)			

**CONVEYORS (con.)**

	Yes	No	N/A
20. Has an inspection of the conveyor been conducted before restarting a conveyor that has been stopped because of an emergency and the cause of the emergency determined? (17.B.05)			
21. Is the area around loading and unloading points kept clear of obstructions that could create a hazard? (17.B.07)			
22. Is riding on conveyors prohibited? (17.B.08)			
23. Do only trained personnel track a conveyor belt that must be done while the conveyor belt is operating? (17.B.10)			
24. Is application of belt dressing or other foreign material to a rotating drive pulley or conveyor belt prohibited? (Standard reads it should be avoided) (17.B.11)			
Comments:			

This checklist is based on EM 385-1-1, dated 3 November 2003. Use of this checklist is optional.